

Safety Data Sheet

according to HazCom 2012

SDS # : EMAX 904-GEL-SC

EMAX 904-GEL-SC

Issue Date 2016-10-17

Revision Date 2016-10-17

Version 4

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier**Product Name** EMAX 904-GEL-SC**Other means of identification****Product Code** EMAX 904-GEL-SC**Synonyms** Not applicable**Recommended use of the chemical and restrictions on use****Identified uses** Adhesives.**Uses advised against** No information available**Details of the supplier of the safety data sheet**

Manufacturer Address Dymax Corporation
318 Industrial Lane
Torrington, CT 06790
Tel: 860-482-1010
Fax: 860-496-0608

Information department: North American Safety Department @ 1-860-482-1010**Emergency Telephone** North America: Chemtrec @ 1-800-424-9300 (24hrs)

2. HAZARDS IDENTIFICATION

Emergency Overview**Physical state** liquid (gel)**Odor** Characteristic**Color**

blue

Appearance

translucent

Classification**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Gases)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3

Target Organ Effects

Respiratory system.

GHS Label elements, including precautionary statements



Signal word

Danger

Hazard statements

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

H361 - Suspected of damaging fertility or the unborn child

Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood

Use personal protective equipment as required

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Avoid breathing dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area

Contaminated work clothing should not be allowed out of the workplace

Wear protective gloves

Precautionary Statements - Response

IF ON SKIN: Wash with plenty of soap and water

Take off contaminated clothing and wash before reuse

If skin irritation or rash occurs: Get medical advice/attention

In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

Rinse mouth

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC)

None

Other Information**Unknown acute toxicity**

0 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Chemical Name	CAS No	Weight-%	Trade Secret	Classification (Reg. 1272/2008)
N,N-Dimethylacrylamide	2680-03-7	10 - 30	*	Acute Tox. 3 (H301) Acute Tox. 3 (H311) Acute Tox. 3 (H331) Eye Dam. 1 (H318)

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Isobornyl Acrylate	5888-33-5	10 - 30	*	Flam. Liq. 4 (H227) STOT SE 3 (H335) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Aquatic Acute 2 (H401) Aquatic Chronic 2 (H411)
Amorphous Silica	Proprietary	1 - 5	*	STOT SE 3 (H335)
Methacrylate Ester Monomer	Proprietary	0.1 - 1	*	Skin Irrit. 2 (H315) Eye Irrit. 2A (H319) Skin Sens. 1 (H317)
Visible Photoinitiator	Proprietary	0.1 - 1	*	Repr. 2 (H361f) Aquatic Chronic 2 (H411)

Remaining ingredients are not considered hazardous in accordance with the Globally Harmonized System (GHS)

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice

IN CASE OF SERIOUS OR PERSISTENT CONDITIONS, CALL A DOCTOR OR EMERGENCY MEDICAL CARE.

Eye contact

Flush eyes with water for at least 15 minutes. Get medical attention if eye irritation develops or persists.

Skin Contact

Wash off immediately with plenty of water, Get medical attention if irritation develops and persists.

Inhalation

Remove to fresh air, If symptoms persist, call a physician.

Ingestion

If swallowed, Rinse mouth, Get medical attention.

Self-protection of the first aider

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

Most important symptoms and effects, both acute and delayed

Main Symptoms

No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use CO2, dry chemical, or foam.

Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.

Hazardous combustion products

Hazardous decomposition products due to incomplete combustion.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures****Personal precautions**

Ensure adequate ventilation, Wear protective gloves/clothing and eye/face protection.

Environmental precautions**Environmental precautions**

Do not allow material to contaminate ground water system, Try to prevent the material from entering drains or water courses, See Section 12 for additional Ecological Information, Local authorities should be advised if significant spillages cannot be contained.

Other Information

See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up**Methods for containment**

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

7. HANDLING AND STORAGE**Precautions for safe handling****Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice

Ensure adequate ventilation

Protect from light

Conditions for safe storage, including any incompatibilities**Technical measures and storage conditions**

Keep container tightly closed in a dry and well-ventilated place

Protect from light

Incompatible products

Amines, Strong oxidizing agents, Strong acids, Strong bases, Oxygen scavengers, Thiosulfates.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters****Exposure Guidelines**

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls**Engineering Measures**

Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Safety glasses with side-shields, If splashes are likely to occur, wear:, Goggles.

Skin and body protection

Wear protective gloves and protective clothing.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required, Do not breathe vapors, mist or gas.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice, When using do not eat, drink or smoke, Wear suitable gloves and eye/face protection, Wash hands before breaks and at the end of workday, Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical state	liquid (gel)	Odor	Characteristic
Appearance	translucent	Odor threshold	No information available
Color	blue		
<u>Property</u>	<u>Values</u>	<u>Remarks / • Method</u>	
pH		No information available	
Melting point / freezing point		No information available	
Boiling point / boiling range		No information available	
Flash point	101 °C / 214 °F		
Evaporation rate		No information available	
Flammability (solid, gas)		No information available	
Flammability Limit in Air			
Upper flammability limit	-		
Lower flammability limit	-		
Vapor pressure		No information available	
Vapor density		No information available	
Specific Gravity		No information available	
Water Solubility	Practically insoluble		
Solubility in other solvents		No information available	
Partition coefficient: n-octanol/water		No information available	
Autoignition temperature		No information available	
Decomposition temperature		No information available	
Dynamic viscosity	38,000 cP		
Kinematic viscosity		No information available	
Explosive properties	No information available		
Oxidizing properties	No information available		

Other Information

Softening point	No information available
VOC Content (%)	No information available
Density	No information available

Bulk density

No information available

10. STABILITY AND REACTIVITY**Reactivity**

No information available

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Protect from light. Heat, flames and sparks.

Incompatible materials

Amines, Strong oxidizing agents, Strong acids, Strong bases, Oxygen scavengers.

Hazardous Decomposition Products

No decomposition if stored and applied as directed.

11. TOXICOLOGICAL INFORMATION**Information on toxicological effects****Acute toxicity****Information on likely routes of exposure**

Inhalation	There is no data for this product
Eye contact	There is no data for this product
Skin Contact	There is no data for this product
Ingestion	There is no data for this product
Symptoms	No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	No information available.
Mutagenic effects	No information available.
Reproductive toxicity	No information available.
Carcinogenicity	Contains no ingredients above reportable quantities listed as a carcinogen.
STOT - single exposure	.
Target Organ Effects	Respiratory system.
Aspiration hazard	No information available.
Other adverse effects	No information available.
Chronic toxicity	Avoid repeated exposure

Numerical measures of toxicity - Product Information

0 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	971 mg/kg
ATEmix (dermal)	3664 mg/kg
ATEmix (inhalation-gas)	3142 mg/l
ATEmix (inhalation-vapor)	3142 mg/l

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
N,N-Dimethylacrylamide	252 mg/kg (Rat)	907mg/kg (Rabbit)	776 ppm (Rat) 1 h
Isobornyl Acrylate	= 4890 mg/kg (Rat)	> 5 g/kg (Rabbit)	
Amorphous Silica	= 3160 mg/kg (Rat)	5000 mg/kg (Rabbit)	= 0.139 mg/l (Rat) 4 h
Methacrylate Ester Monomer	= 5050 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	

12. ECOLOGICAL INFORMATION

Ecotoxicity

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Acute aquatic toxicity

Product Information

Testing for acute and chronic aquatic effects determined no environmental classification is required.

Component Information

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
N,N-Dimethylacrylamide	-	LC50 > 120 mg/L 96 h (Oncorhynchus mykiss)	EC50 > 120 mg/l 48 h (Daphnia magna)
Isobornyl Acrylate	ErC 50 = 2.7 mg/L 96 h (Pseudokirchneriella subcapitata)	LC50 = 1.8 mg/L 96 h (Danio rerio)	EC 50 = 1.1 mg/L 48 h (Daphnia magna)
Amorphous Silica	-	EC50 > 10000 mg/L 96 h (Brachydanio rerio)	LC50 > 10000 mg/L 24 h (Daphnia magna)
Methacrylate Ester Monomer	-	LC50 = 227 mg/L 96 h (Pimephales promelas)	EC50 > 380 mg/l 48 h (Daphnia magna)
Visible Photoinitiator	-	LC50 10 mg/l 48 h (Oryzias latipes)	-

Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical Name	log Pow
Isobornyl Acrylate	4.21
Methacrylate Ester Monomer	0.47

Mobility in soil

No product level data available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste Disposal Methods

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated packaging

Dispose of in accordance with local regulations.

14. TRANSPORT INFORMATION**DOT** Not regulated**ICAO/IATA** Not regulated**IMDG/IMO** Not regulated**15. REGULATORY INFORMATION****International Inventories**

TSCA	Complies
AICS	Complies
DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
NZIoC	Not listed
PICCS	Complies
TCSI	Complies

Legend:**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**AICS** - Australian Inventory of Chemical Substances**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing and Evaluated Chemical Substances**NZIoC** - New Zealand Inventory of Chemicals**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**TCSI** - Taiwan Chemical Substance Inventory**US Federal Regulations****OSHA Regulatory Status**

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and

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Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations

16. OTHER INFORMATION

Prepared By
Revision Date

EHS Department
2016-10-17

Revision Note

No information available

Disclaimer

This information is furnished without warranty, express or implied. This information is believed to be accurate to the best knowledge of Dymax Corporation and its subsidiaries and affiliates (DYMAX). The information in this SDS relates only to the specific material designated herein. DYMAX assumes no legal responsibility for use of or reliance upon the information in this SDS.

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